

# Rapidly Detect Pipeline Leaks with Cloud-Native SaaS SCADA that Offers Accurate Alarming

## BACKGROUND

A leak detection system is a subset of the overall asset integrity management program for most oil and gas operators. Since pipelines are often in remote areas, a leak can go unrecognized for days. Leaks or spills can require costly remediation, often including removal and treatment of affected dirt. The potential for regulatory fines and lost production is significant.

While a leak detection system cannot eliminate leaks, it is an essential component of a pipeline asset management program and helps reduce the impact of such events through expedited detection and remedial action.

## WHAT'S YOUR CHALLENGE?

Conventional remote monitoring methods include monitoring inflow and outflow volumes, pressure, flow, and pump status with alarms triggered when certain patterns exhibit behaviors outside of preset thresholds.

Traditional leak detection methods involve regular intervals of inspection using tactics such as pigging, sniffer dogs, and visual inspection. These are sometimes enhanced by continuous monitoring methods based on external systems such as fiber optic and acoustic monitoring. Continuous monitoring can also be accomplished through internal, computational-based methods such as rate-transient or mass-balance analysis. While these conventional methods are common, they tend to be more complex and require constant maintenance. Buildup of sediment and other particulates at the turbine meter can also cause erroneous readings.

But not every anomaly indicates a leak, or even an actionable situation. "Alarm fatigue" (excessive alarming) can lead to field personnel being unable to distinguish real situations from false alarms, leading to delays in identifying leaks.

Pipeline operators need an intelligent system that separates alarm-worthy incidents from non-emergency anomalies.



### What if you could...

- Detect small leaks, as small as <math><1\%</math> of total flow within 30 minutes?
- Rely on a solution with fewer false alarms, allowing quick dispatch of repair teams?
- Distill pipeline monitoring data into useful, easy-to-read charts and dashboards?

## APPLICATION NOTE

### WHAT'S YOUR OPPORTUNITY?

DeltaV SaaS SCADA with Pipeline Protect utilizes pipeline pressures, flow rates, and pump status to analyze flow patterns and determine if an issue is present. It is based on statistical approaches, such as Sequential Probability Ratio Testing (SPRT), that are widely considered among the most reliable in the industry. Our approach characterizes and distinguishes between the “normal” and “abnormal” operation of the asset, including transient behaviors. This approach avoids many of the problems that are present with other computational-based methods and offers a more robust, timely, and hands-off process as compared to external systems and visual monitoring. Instead of modeling the pipeline in mathematical terms, which can be complicated, our approach is to observe the overall behavior of the pipeline and characterize it from the statistical perspective to determine the data patterns that are normal and abnormal.

Optimized for single phase, incompressible fluids, the system uses data from existing sensors to learn the normal operating parameters and diagnose when a potential incident is occurring, including system anomalies and other maintenance issues. Using historical and live data, the system can improve accuracy as the software tracks pump outages, meter reliability metrics, and changes in pressure and flow.

As part of a leak detection program, our software does not and cannot eliminate leaks. Early detection and intervention, however, can potentially reduce the impact of leaks.

***DeltaV SaaS SCADA  
with Pipeline Protect reduces risk  
to ensure a high-performing asset  
integrity management program.***



Figure 1. Cloud-based data access enables remote control and optimization of oil and gas operations and assets in remotely located locations.

### INTELLIGENT PIPELINE PROTECTION

Suitable for well sites, mains without redundancy, critical feeder mains, mains with a history of rupture or leaks, and some industrial supply lines, the system detects a wide range of anomalies, including leaks. It is applicable for pipeline fluids that are single-phase and incompressible, including water or oil. Our solution provides a range of benefits, including:

- Detection of small leaks; as low as <1% of total flow for certain pipeline configurations
- Expedited detection time; within 20 to 30 minutes in most cases
- Reduction of response time can be as much as 2 hours on average, when combined with a SCADA system
- Resilience to erroneous readings due to turbine meter buildup
- Detection of anomalies beyond just leaks: such as flow meter buildup, compressor issues, inlet separator water level problems, meter errors, and plant shutdowns

## ADVANTAGES OF EMERSON'S SOLUTION

### Flexibility

- Easily customize
- Compliments any existing SCADA
- Enables authorized users to instantly input and update current data
- Anywhere, anytime access

### Data Visibility

- Vivid analytics
- Automated work-flows
- Continuous polling
- Data trending
- Custom reporting

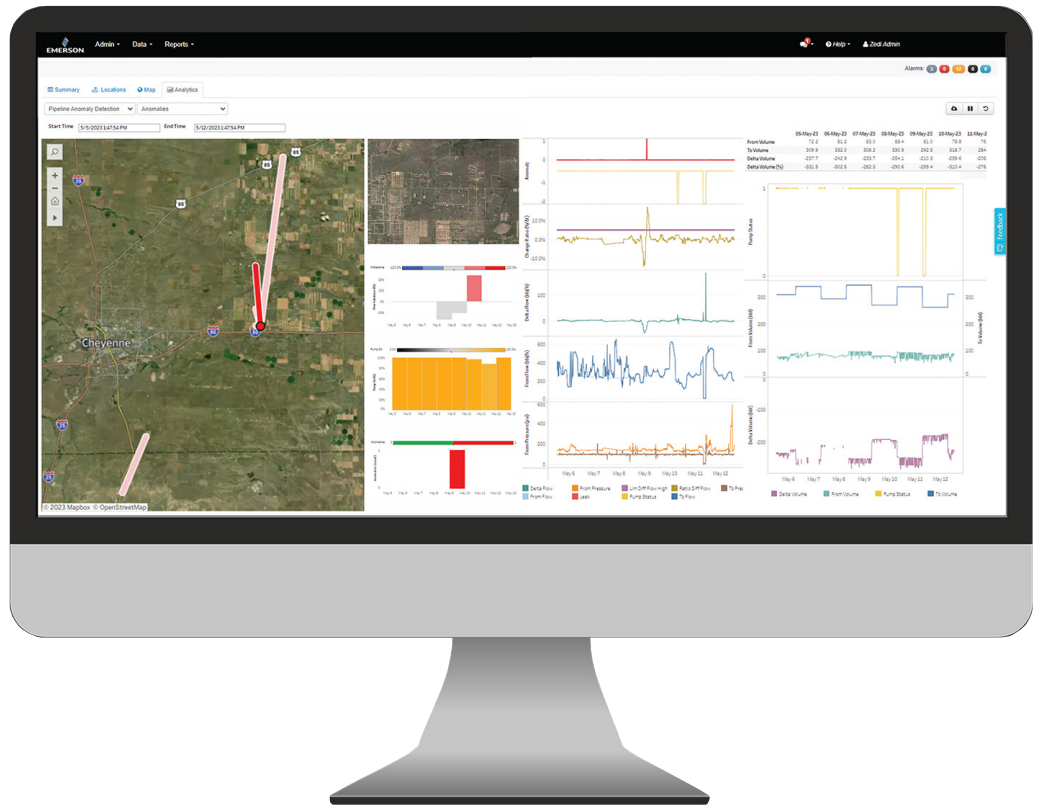


Figure 2. Dashboard views of Pipeline Protect on DeltaV SaaS SCADA that is on the Maps tab.

### Performance Opportunities

Intelligent Alarming

Trending and Reporting

Easy-to-Understand Dashboards

Remote Data Access

Secure, Cloud-based Platform

### How Your Operations Will Benefit

Expedite analysis and response time to anomalous operating conditions. Reduce false alarms and wasted trips to field sites.

Data trending, default and custom reports to seamlessly provide clear analytics for regulatory and environmental reporting.

Clear, easy-to-understand data for the reports you choose. System displays operational status, flow, and pressure rates.

Anywhere anytime access with DeltaV SaaS SCADA Mobile.

Internal IT is not required. The platform includes evergreen updates, historian management, and full 24/7 support and all-inclusive training.

# APPLICATION NOTE

DeltaV™ SaaS SCADA is an IIoT cloud-native platform designed to enable asset-intensive industries to quickly and securely connect, acquire analytics and provide control of remotely located devices anywhere, anytime by anyone of your authorized users. We help our customers become more productive, profitable and sustainable to improve life around the globe.

SECURITY	SCALABILITY	SERVICE
<ul style="list-style-type: none"> <li>✓ Monthly automatic security updates</li> <li>✓ Secure web access anywhere, anytime</li> <li>✓ Two-factor authentication</li> <li>✓ Backups &amp; disaster recovery</li> <li>✓ ~3500 Microsoft™ security experts</li> </ul>	<ul style="list-style-type: none"> <li>✓ Mobile app anywhere, anytime access</li> <li>✓ Customer roadmap involvement</li> <li>✓ Customize your user groups</li> <li>✓ Budget friendly &amp; low CapEx</li> <li>✓ 26 effortless software updates in 2023</li> </ul>	<ul style="list-style-type: none"> <li>✓ Live 24/7/365 support included</li> <li>✓ eLearning courses &amp; workshops</li> <li>✓ Project Management available</li> <li>✓ Data Exchange service available</li> <li>✓ Alarm Management available</li> </ul>



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